



1: ADJUST TO GIVE
0.010" CLEARANCE
AT 'X'

4: ADJUST TO GIVE $\frac{5}{64}$ " - $\frac{3}{32}$ "
ENGAGEMENT AT 'Y' *

2: MINIMAL SHAKE
WHEN LATCHED

3: ADJUST IF NECESSARY TO GIVE
CORRECT DROP POINT OF ROLLER, (b)

(a)